



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2746
Job Sheet 169829



Part No: D2746

Job Qty: 4 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/28/17

Job Tracking No:

Due Date: 1/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP Rev: D 02.10.24 Re-format KJ IPP Rev: E 06-03-21 as Per Rev C JLM IPP Rev: F 06-06-12
Now On Waterjet JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/6/18	0.00	0.00	Start Up Waterjet		OK 17/12/29
100	Waterjet	4 pcs		1/6/18	0.00	0.46	Waterjet1		OK 17/12/29
110	QC	4 pcs		1/6/18	0.00	0.00	QC2 Waterjet-1		OK 17/12/29
120	QC	4 pcs		1/6/18	0.00	0.00	QC8-1		38
130	Small Fab	4 pcs		1/6/18	0.00	0.53	Small Fab-2		9-89
140	Brake NC	4 pcs		1/6/18	0.05	0.46	Brake NC 1		DAS
150	QC	4 pcs		1/6/18	0.00	0.00	QC5		38
160	Powdercoat	4 pcs		1/8/18	0.00	0.08	Powdercoat3		BR 18-12-18
170	QC	4 pcs		1/8/18	0.00	0.00	QC3		38
180	Packaging	4 pcs		1/8/18	0.00	0.00	Packaging3-1	5/190	AT 18-12-18
190	QC21-SA	4 Ea		1/8/18	0.00	0.00	QC21		11

Part Op 100 - 1-Cut as per Dwg D2746

Descriptions: 130 - Deburr if necessary.

140 - 1-Form on CNC Brake as per Dwg D2746 using Jigs DT8261 and DT8326 2-Form joggle on Punch as per Dwg D2746 using Jig DT8158 Identify as D2746

160 - START TIME: 3:40 CV: 1:300° FINISH: 4:10. M B6370.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M1010S20GA	2	82	0	0

Part Specifications

Specifications could not be found.

Plex 12/28/17 6:38 AM dart.lacelle.linda

DART
AEROSPACE
S027447



Wearplate

PART NO: D2746

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/29/17

Job No: 169829

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	06.07.07	New Issue	K-J/JLM	



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D2746 Revision: Wearplate														
190	QC21-SA	S027447	169829	4 Ea	0	S027447	ST190		Stock	12/29/2017	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: M1010S20GA Revision: 1010/1025 Sheet														
100	Receive sf	S027440	169829	1 sf	0	M130805	Start Up Waterjet		Stock	12/29/2017	Issue Container			
		S027441	169829	0 sf	0	M130805	MAT019		Stock	12/29/2017	Issue Container			
Operation Totals:		2		1	0									
Part Totals:		2		1	0									
Totals:		3		5	0									

Plex 1/12/2018 7:46 AM Dart.Lajeunesse.Marie